

1 *Type of the Paper (Original Scientific Paper, Review Article, Technical Paper,*
2 *Short Communication, Preliminary Communication, etc.)*

3 Title

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8 **Abstract:** The abstract should be no longer than 1700 characters (including spaces). The abstract
9 should briefly and clearly summarise the study. Authors are encouraged to structure the abstract
10 so that it explains the research context and aim, outlines the methods used, presents the key results,
11 and states the main conclusions. The abstract must accurately reflect the content of the article, in-
12 clude only results discussed in the text, and avoid overstating the conclusions.

13 **Keywords:** keyword 1; keyword 2; keyword 3; keyword 4; keyword 5 (list three to six keywords
14 representing the article's content).

15 1. Introduction

16 The manuscript should be prepared according to the instructions for authors. Manuscripts
17 must be written in clear, grammatically correct English, using British English spelling. Each
18 section has a corresponding style (available in the "Styles" menu in Microsoft Word). Include
19 all required sections: Introduction, Materials and Methods, Results, Discussion, Conclusion
20 and References. Non-mandatory sections are clearly indicated. The section titles listed apply
21 specifically to Original Scientific Papers, while Review articles and other manuscript types
22 may follow a more flexible structure.

23 The Introduction should briefly describe the study's background, significance, and main objectives. Key research and differing viewpoints
24 should be mentioned, with references numbered in square brackets. Ensure the text is understandable to scientists outside your specific
25 field. References must be numbered sequentially according to their first appearance in the text and cited using numbers in square brackets,
26 for example [1], [1,2], [1-3], or [1-3,5].

39 2. Materials and Methods

40 This document serves as a comprehensive guide to assist contributors in preparing their submissions for the Acta Graphica – Journal of
41 Printing Science and Graphic Communications.

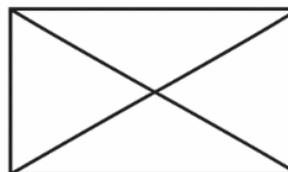
44 The Materials and Methods section must provide a clear and detailed explanation of the procedures and materials used, ensuring that the other researchers can accurately reproduce the experiments and extend the findings presented.

2.1. Figures and Tables

50 Sections can be divided using subheadings. If necessary, it is also possible to use third-level headings (sub-subheadings).

2.1.1. Placing Figures and Tables

51 Figures and Tables should be embedded within the text, numbered sequentially, and provided with appropriate captions. Each figure and table must be cited in the main text (e.g., Figure 1, Table 1).



60 **Figure 1.** Figure caption.

61 They should be positioned as close as possible to their first mention in the text and centred with the column (Figure 1) or with the page (if the figure or table is too wide for the column).

66 The description of the procedure in that case is 72 colour and grayscale whenever possible. All
67 shown in Figure 2. 73 non-original images or data must have docu-
68 Images must be included in the manuscript 74 mented permission from the copyright holders.
69 at their original size and resolution (300 dpi) to 75 Images should be submitted separately in JPG
70 ensure proper placement and print quality. Im 76 (JPEG) or TIFF format, collected in a ZIP folder.
71 ages should remain clear and legible in both
77

1. Place the cursor where the full-width image should appear:
2. Go to Layout → Breaks → Section Breaks → Continuous.
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6. Select the image → Picture Format → Wrap Text → Top and Bottom.
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12. Layout → Columns → Two.

78 Figure 2. The procedure for handling the figure or table if it is too wide for the column.

79 2.1.2. Description of Figures and Tables

80 Figure captions should appear below the 99
81 figure (centered). Table captions should 100
82 placed above the table (left aligned). Caption 101
83 for figures and tables should be labelled as "Fig 102
84 ure" or "Table" and followed by their respective 103
85 ordinal numbers. 104

86 2.1.3. Text in the Tables

87 The text inside the table should be centered 107
88 with font Calibri, size 9 pt. Tables must not 108
89 spread over multiple pages. 109

90 Table 1. Table caption. 110

Sample	Test 1		Test 2		Test 3	
	A	B	A	B	A	B
1						
2						
3						
4						
5						
6						
7						

91

92 3. Results

93 The Result section presents the study find 120
94 ings and explains the data shown in tables 121
95 graphs, and figures. It should provide a clear 122
96 and concise description of the results together 123
97 with their interpretation. 124

3.1. Formatting Mathematical Elements

Each equation should appear on a separate 109
line, with adequate spacing above and below to 100
ensure clarity. All mathematical expressions 101
must be clearly presented, and the meaning of 102
each symbol or variable should be explained in 103
the accompanying text. Equations should be 104
aligned to the left and numbered consecutively, 105
with the numbers placed at the outer right mar- 106
gin. Every equation must be referred to in the 107
main text before it is introduced. 108

An example of an equation (Equation 1) is 109
shown below: 110

$$111 E = mc^2 \quad (1)$$

112 where:

113 E - energy,

114 m - mass,

115 c - speed of light.

116 4. Discussion

117 The authors are expected to interpret their 118
findings in relation to existing literature and 119
the underlying research assumptions. The sig- 120
nificance of the results should be considered 121
within a wider scientific context, and potential 122
implications for further investigation may be 123
outlined. When appropriate, the results and 124
their interpretation may be presented together

125 in a single combined section titled Results and
126 Discussion. 163
127 4.1. Submitting a Manuscript 164
128 Authors must register and/or log in to the 165
129 journal's platform before submitting a manu- 166
130 script. Submission implies that the work has 167
131 not been previously published and is not under 168
132 consideration elsewhere. 169
133 If necessary, author(s) may include bullet 170
134 numbered lists within manuscript. Please, fol- 171
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136 and apply the styles provided in the document. 173
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138 named as contributors. 175
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140 must be clearly identified. 177
141 • Authors are responsible for the accuracy 178
142 of all information and data presented. 179
143 If research involves human or animal partici- 180
144 pants, ethical approval from the relevant insti- 181
145 tutional review board is required. 182
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147 editorial team for relevance and basic 184
148 quality. 185
149 2. Manuscripts that meet the journal's 186
150 standards are sent for double-blind peer 187
151 review. 188
152 3. Authors may suggest potential reviewers 189
153 but the editorial board reserves the right 190
154 to make the final selection. 191
155 **5. Conclusions** 192
156 The Conclusions section is optional and may 193
157 be included when the discussion is extensive 194
158 particularly complex. Its purpose is to briefly 195
159 summarise the main findings of the study, high- 196
160 light their significance, and clearly state the 197
161 overall outcomes. When included, this section 198
162 should not introduce new data but should 199
200
201
202

provide a clear and focused closing to the manuscript.

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Appendix: The appendix is optional and holds extra details or data that support the main text without disrupting its flow, such as additional figures or mathematical proofs. Delete the section if it is not needed.

References

References should be numbered sequentially as they appear throughout the text, including citations within tables and figure legends. In the References section, references are listed numerically in the order they were cited, not alphabetically. Citations and references in the article must follow the IEEE citation style. More about the style you can see in IEEE Citation Guidelines [1]. Whenever possible, include the digital object identifier (DOI) for each reference at the end of the reference (e.g., doi: 10.xxx/xxxxxx).

[1] IEEE DataPort, "How to Cite References: IEEE Documentation Style." [Online]. Available: IEEE Citation Guidelines2.doc. [Accessed: Feb. 19, 2026].